

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 041.55220ZN | L.20/00373/27 C | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 5,5X22 | | ZINCATO BIANCO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|--------------------------|----------------|-------|-------------|----|-----|
| | min. | max | | | |
| HEAD DIAMETER | 10,37 | 10,80 | 10,61-10,69 | 10 | 0 |
| HEAD THICKNESS | 3,65 | 3,95 | 3,79-3,81 | 10 | 0 |
| RECESS WIDTH | 6,50 | | 6,25-6,37 | 10 | 0 |
| RECESS DEPTH #3 | 2,49 | 3,15 | 2,80-2,90 | 10 | 0 |
| RADIUS UNDER HEAD | R 0,80 | | 0,80-1 | 10 | 0 |
| MAJOR DIAMETER | 5,26 | 5,46 | 5,35-5,40 | 10 | 0 |
| MINOR DIAMETER | 3,99-4,17 | | 4,03-4,10 | 10 | 0 |
| PITCH | 1,80 | | 1,79-1,86 | 10 | 0 |
| THREAD ANGLE | 60° | | 55°-58° | 10 | 0 |
| DRILLING POINT DIAMETER | 4,80 MAX | | 4,62-4,73 | 10 | 0 |
| DRILLING POINT LENGHT #3 | 6,65 -7,75 | | 7,75-7,72 | 10 | 0 |
| THRAD LENGTH | FULL THREAD | | OK | 10 | 0 |
| TOTAL LENGHT | 21,00 | 23,00 | 21,31-21,40 | 10 | 0 |
| TORSION | 102 KGF-CM MIN | | 155-160 | 10 | 0 |
| DRILLING TIME | 11 SEC MAX | | 04-giu | 10 | 0 |
| COATING THICKNESS | ZINC PLATED | | OK | 10 | 0 |
| VISUAL | | | OK | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° XF222 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
| | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato Measured Value | 22 | 81 | 9 | 6 | 2 | 7 | 3 | 4 | 1 | 24 | 2 |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | | |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | 3/5 μ | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

| |
|-------------|
| |
| DIA |
| (mm) |
| 5,50 |